- ✓ IGBT invertor technology
- Infinitely adjustable
- ✓ Pilot ARC ignition
- ✓ 2-stroke / 4-stroke switch
- ✓ 5 years warranty



## Plasma cutter 100A product code: PL100HG

This Soldatech powered by HG plasma cutter cuts steel and aluminum with high-quality results. The PL100HG is among the heavier plasma cutters, it ignites very easily thanks to the HF ignition and cuts easily through rusted, coated or structured material up to 35mm. The plasma cutter has four swivel castors, making it mobile during use.

The PL100HG has a user-friendly control panel and can even be adjusted during cutting work to achieve the best cutting result.

The modern IGBT inverter technology ensures that the PL100HG delivers sustainable performance with more power and a higher duty cycle. Overload protection in combination with a built-in fan prevents overheating and ensures that high-quality cutting performance is guaranteed over a long period of time.

Ideal for cutting carbon steel, low alloy steel, stainless steel and aluminum alloys.

## Every PL100HG comes standard with:

- Soldatech PL141M3 plasma torch with 5m cable
- Ground clamp with 3m 16mm<sup>2</sup> cable
- Gas pipe of 4m with quick coupling
- 5-pin 32A plug with 3m 4x2.5mm<sup>2</sup> cable
- Standard 9mm Dinse cable couplings





Specifications	
voltage	400 V
frequency	50/60 Hz
input current	31 A
input power	20,4 KVA
duty cycle	60% - 100 A
welding current range	20 - 100 A
max. unloaded volta <mark>ge</mark>	325 V
recommended cutting thickness	25 mm
max. cutting thickness	35 mm
air consumption	220 L/min
protection class	IP21S
dimensions	719 x 30 <mark>8 x 633 mm</mark>
weight	56 kg





## Legend PL100HG



IGBT The latest IGBT inverter technology guarantees the best welding performance.



DC Constant DC power output.



**Thermal protection** Prevents overheating of the welding machine.



**HF Ignition** High frequency ignition; ignition without touching the material.



**Pilot Arc** Pilot arc ignition: This pre-ignition guarantees start-up of the plasma cutter.



A stepless Infinitely adjustable Ampere to an accuracy of 1 ampere.



Post Gas Adjustable gas flow time.



**3Phase** 3 phase 400V input.



**2T/4T** 2T: Press 1x for on. Release for off. 4T: Press and release 1x for on. Press again and release for off.



**Digital** Digital display.